

1. Remove existing clutch, actuator & bracket.
2. Drill anti-rotation hole to 11/32 or 3/8"
3. Install supplied 5/16 x 1 1/4" Bolt & Nut as shown
4. Install spacer, key, clutch on shaft
 - Anti-rotation slot on clutch should engage on 5/16 bolt.
5. Install heavy washer & re-use existing 7/16 bolt.
6. Connect electrical connections to existing harness. Route wires away from rotating shaft and belts & tie accordingly

