MAINTENANCE FREE SPINDLE REBUILD KIT P/N 527549 for TD-92

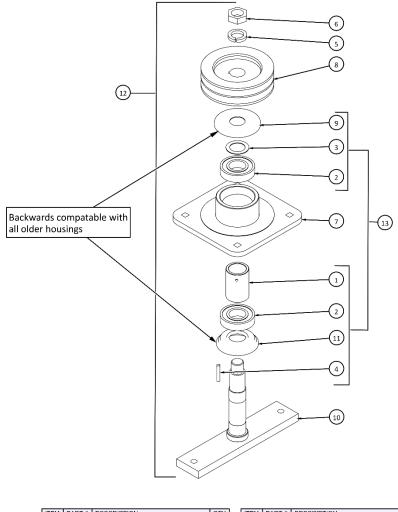
As of 8/14/2020 a new housing, item 7 was introduced in production machines, SN 20941347 and up. The rebuild kit now contains top and bottom splash shields, items 9 and 11 to fit the new housing.

Please note that item #6, is a left hand threaded nut.

Do not hammer bearings in, use a press to support the entire bearing surface.

Press the bottom bearing into the housing first, pressing on the OD of the bearing, then press this assembly onto the spindle after the bottom cap is installed by pressing on the ID of the bearing.

Install spacer tube, then install top bearing by pressing on the ID of the bearing.



ITEM	PART #	DESCRIPTION	QTY]	ITEM	PART #	DESCRIPTION	QTY	
1	521007	BEARING SPACER TUBE	1]	8	521775	5.9" PULLEY- 1-1/4" BORE	1	
2	213052	BEARING - MAINTENANCE FREE	2		9	522557	SHIELD - SPINDLE TOP	1	
3	521004	SHIM WASHER - 1.25 (9 PCS)	1		10	522568	BLADE SPINDLE MAIN FREE - TD92	1	
4	0.L.	KEY - 1/4" X 1.50"	1]	11	527550	HOUSING BOTTOM CAP	1	
5	521002	LOCKWASHER L.H. (3 PCS)	1		12	527560	BLADE SPINDLE ASSY COMPLETE	1	
6	521003	HEX NUT- L.H.	1	1	13	527549	SPINDLE REBUILD KIT MFREE-TD92	1	
7	527554	SPINDLE HOUSING - TD92	1]					
						O.L OBTAIN LOCALLY			