

MAINTENANCE FREE SPINDLE REBUILD KIT P/N 527563 for TDR-22

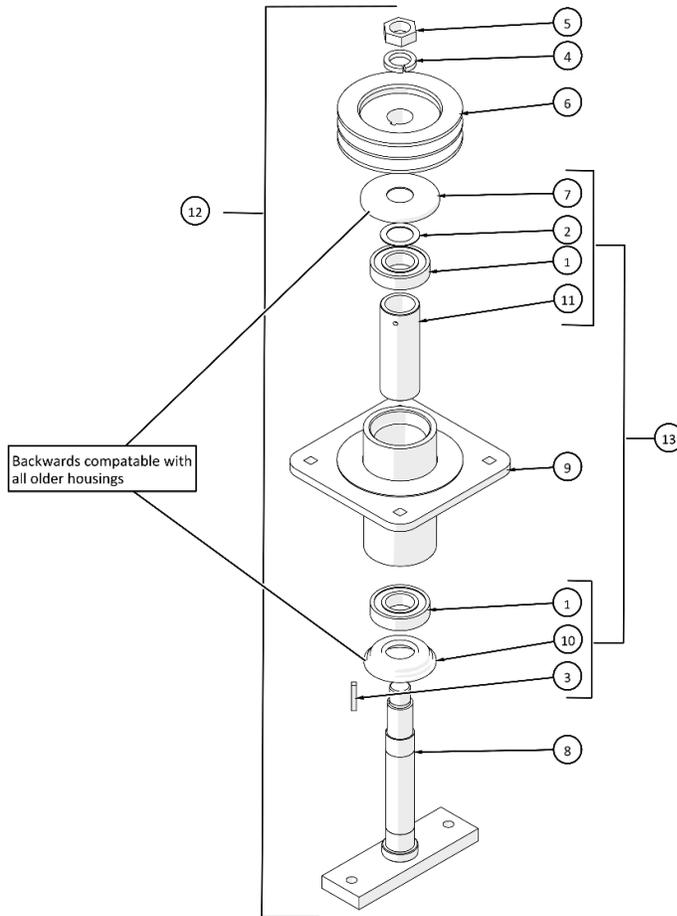
As of 8/14/2020 a new housing, item 9 was introduced in production machines, SN 2093478 and up. The rebuild kit now contains top and bottom splash shields, items 7 and 10 to fit the new housing.

Please note that item #5, is a left hand threaded nut.

Do not hammer bearings in, use a press to support the entire bearing surface. 2093478G

Press the bottom bearing into the housing first, pressing on the OD of the bearing, then press this assembly onto the spindle after the bottom cap is installed by pressing on the ID of the bearing.

Install spacer tube, then install top bearing by pressing on the ID of the bearing.



ITEM	PART #	DESCRIPTION	QTY
1	213052	BEARING - MAINTENANCE FREE	2
2	521004	SHIM WASHER - 1.25 (9 PCS)	1
3	O.L.	KEY - 1/4" X 1.50"	1
4	521002	LOCKWASHER L.H. (3 PCS)	1
5	521003	HEX NUT - L.H.	1
6	521790	5.9" PULLEY - 1-1/4" BORE	1
7	522557	SHIELD - SPINDLE TOP	1

ITEM	PART #	DESCRIPTION	QTY
8	522586	BLADE SPINDLE WELD - TDR-22	1
9	527552	SPINDLE HOUSING - TDR-22	1
10	527550	HOUSING BOTTOM CAP	1
11	526096	BEARING SPACER TUBE - TDR 22	1
12	527562	BLADE SPINDLE ASSY COMPLETE - TDR-22	1
13	527563	SPINDLE REBUILD KIT MFREE TDR22	1

O.L. - OBTAIN LOCALLY