

Installation instructions for Mulching Kit on TD 65 / TD 65-2 mowers.

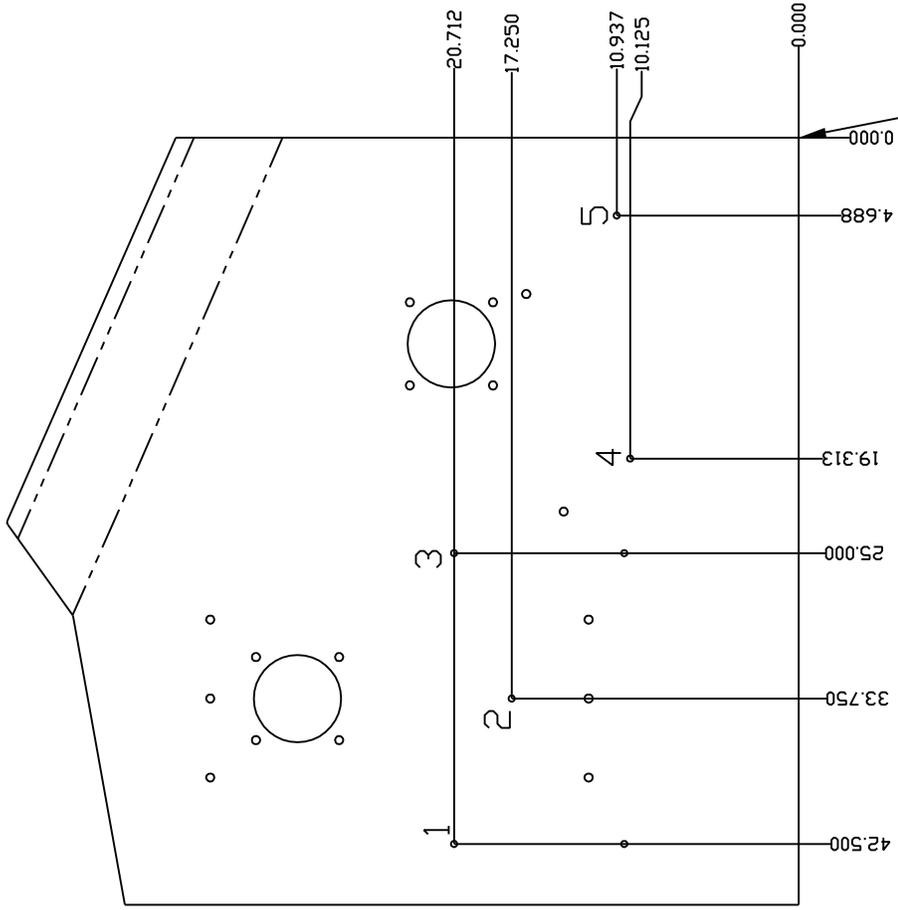
Tool and equipment required:

- 1 pc – 11/16” socket or wrench
 - 1 pc- 5/8” socket or wrench
 - 2 pc – 1/2” socket or wrench
 - 1/8” or 3/16” drill bit for drilling pilot holes
 - 3/8” drill bit
 - 3/8” electrical drill
 - 24” square
 - Centre punch and hammer
 - Safety glasses
 - Tape Measure
 - Pen – Bic pen will go thru tube to mark.
- A) Remove all belt guards. Leave STD. blades on for the time being. It is easier to take measurements with these than the mulching blades. They are also not as sharp as the new blades.
- B) Remove bolt from #1 location (see diagram)
- C) Set square as shown on diagram and draw line down 5”. Line should be drawn thru centre of hole #1
- D) Now centre punch at 4 3/4” down from centre of #1 hole.
- E) First, drill a pilot hole at this point. Finish with the 3/8” bit.
- F) Now using a 5/16” x 2 1/2” bolt, bolt on section (A) as shown (finger tight only). Turn blade as shown, at #2 hole location and measure the distance the blade is away from the schroud. This should be approx. 5/8” to 3/4” away.
- G) Now turn blade to #3 hole position. Move schroud toward or away from blade to obtain same dimension as at #2. Mark, centre punch and drill as in (E) above.
- H) Do the same for #4 hole.
- I) Now take section (B) and using the 5/16” x 4” bolt, insert bolt thru at #3 hole location. Install nut and lock washer (finger tight only).
- J) Now turn blade to #6 hole position and continue as in (G) above.
- K) Do the same for remaining hole locations # 7, 9 and 10 so section (C) can be installed.
- L) Hole locations at #'s 5, 8, 11 and 12 should only be drilled after all other holes have been drilled and have had bolts installed and tightened. Drill 3/8” hole at these locations. Insert carriage bolts as shown. Tighten all bolts.
- M) Now remove standard blades and install mulching blades (Handle with care, new blades are very sharp). Be sure the outside cutting edge is approx. 4 3/4” away from bottom of mower deck. Make sure all bolts are properly tightened. (Refer to operators manual) Replace belt guards. Mower is now ready for use.

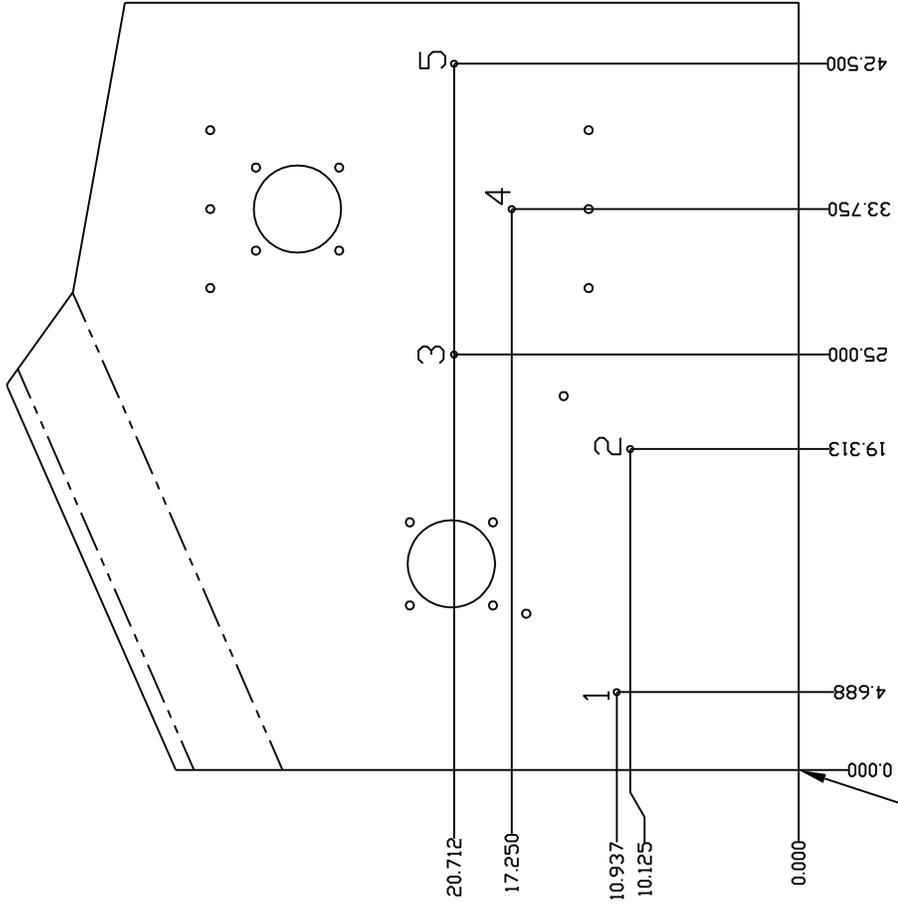
MULCH HOLE LOCATIONS

DRILL 5 HOLES (0.375" ϕ) IN EACH DECK
FOR 5/16" BOLT AT THE LOCATIONS
INDICATED

L.H. DECK



R.H. DECK

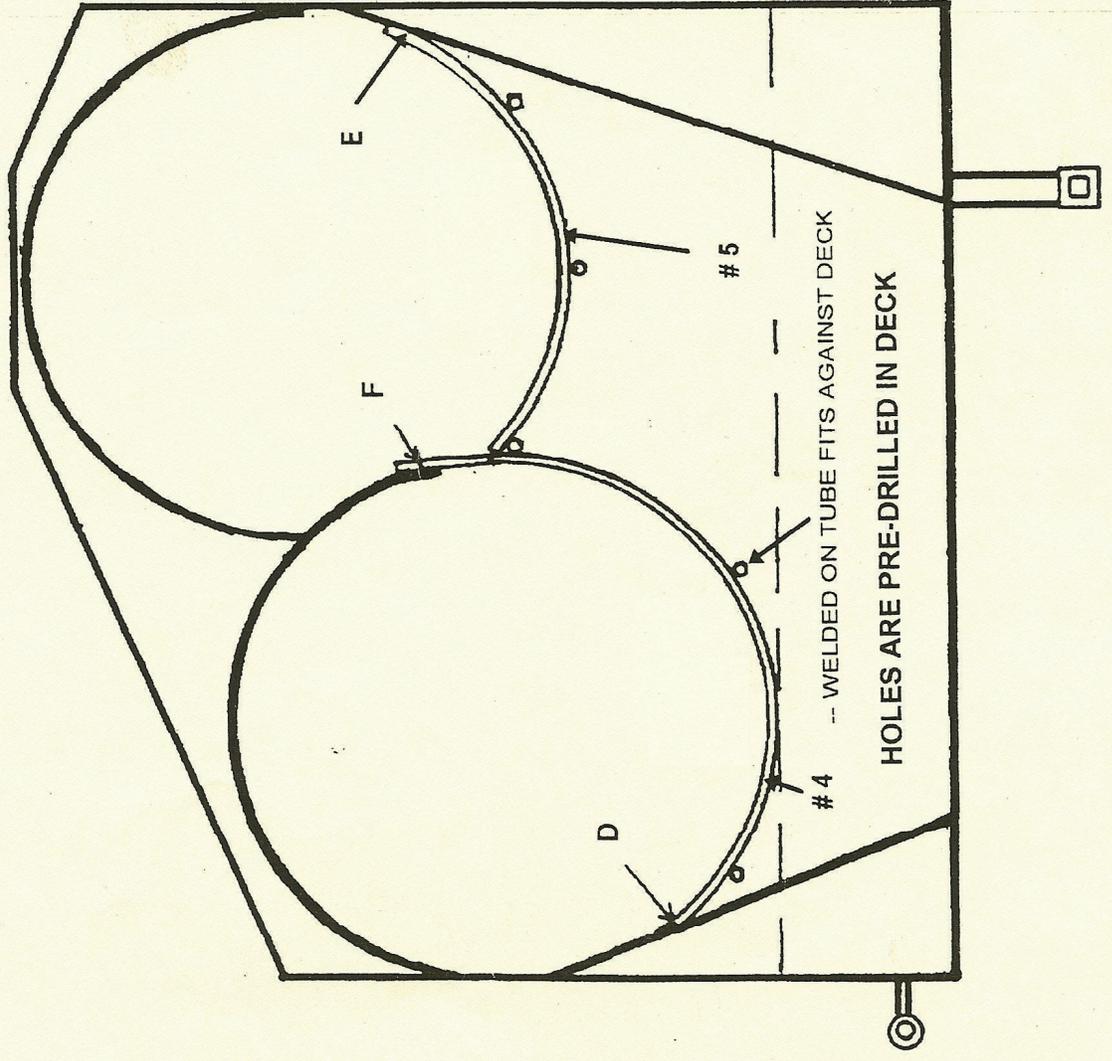


ALL MEASUREMENTS
ARE TAKEN INSIDE
THE DECK SIDE
PLATES

DECK SIDES ARE 3/16"
THICK

TD 65-2 MULCHING KIT INSTALLATION DIAGRAM

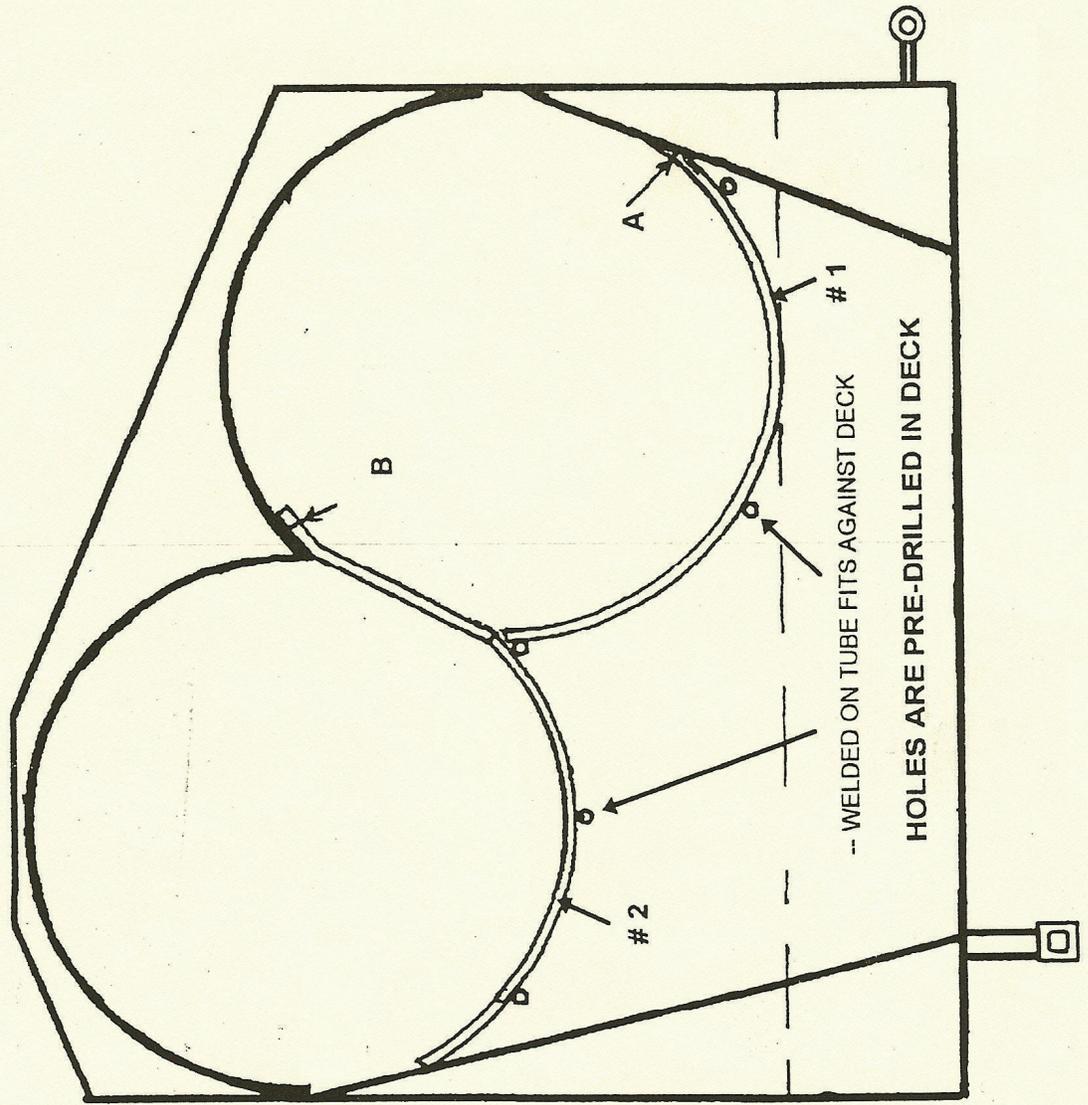
- THIS VIEW IS OF THE BOTTOM SIDE OF THE LEFT HAND WING DECK



-- DRILL 3/8" HOLE THROUGH HOLE IN SHROUD AT ALL LETTER LOCATIONS, AFTER MOUNTING BOLTS HAVE BEEN INSTALLED

TD 65-2 MULCHING KIT INSTALLATION DIAGRAM

THIS VIEW IS OF THE BOTTOM SIDE OF THE RIGHT HAND WING DECK

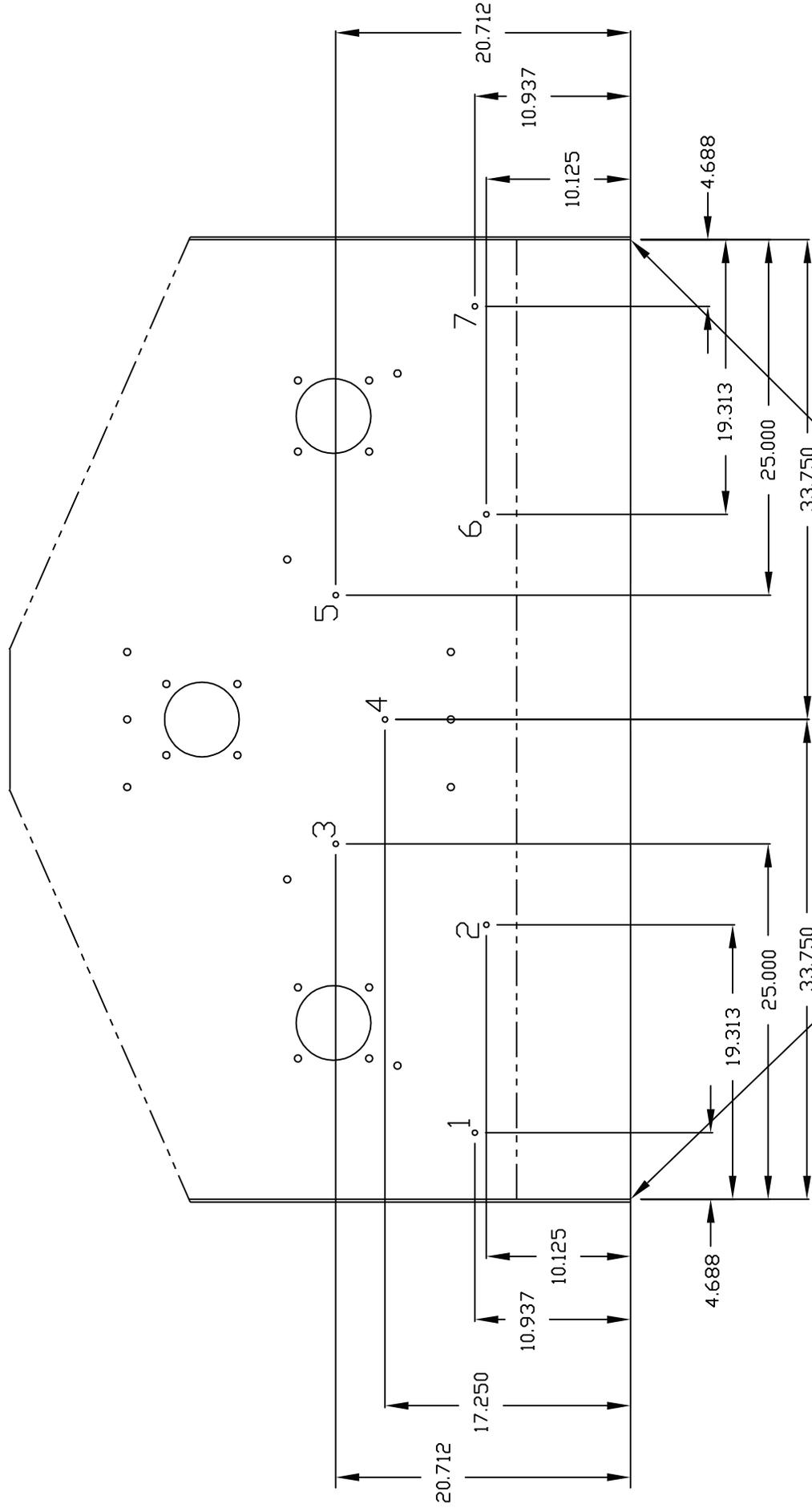


- DRILL 3/8" HOLE THROUGH HOLE IN SHROUD AT ALL LETTER LOCATIONS AFTER MOUNTING BOLTS HAVE BEEN INSTALLED

-- WELDED ON TUBE FITS AGAINST DECK #1
HOLES ARE PRE-DRILLED IN DECK

MULCH HOLE LOCATIONS

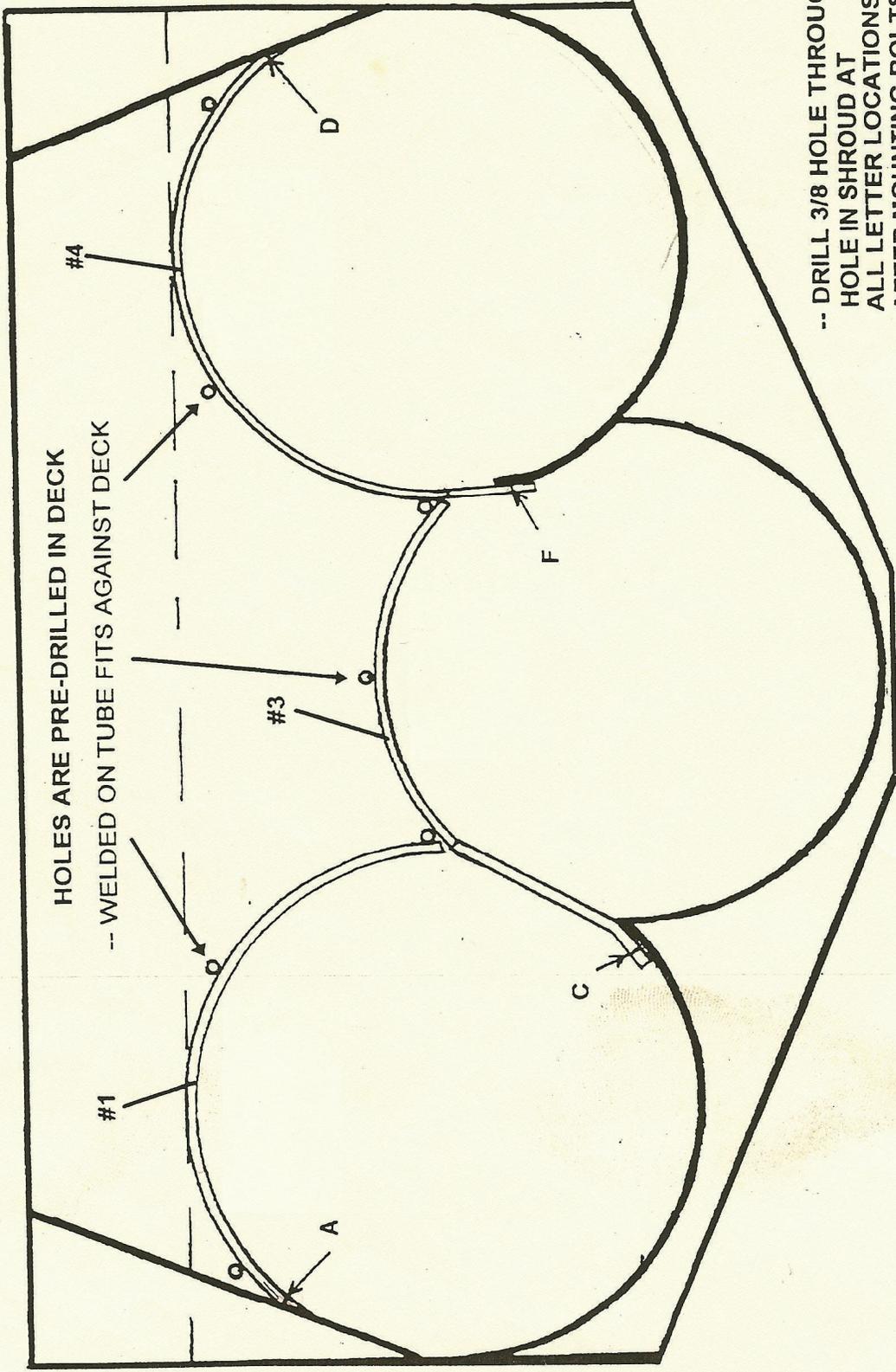
DRILL 7 HOLES ($0.375'' \varnothing$) FOR $5/16''$ BOLT
AT THE LOCATIONS INDICATED



ALL MEASUREMENTS
ARE TAKEN INSIDE
THE DECK SIDE
PLATES

DECK SIDES ARE $3/16''$
THICK

TD 65 MULCHING KIT INSTALLATION DIAGRAM



- THIS VIEW IS OF THE BOTTOM SIDE OF THE MOWER DECK I